

# Evidence of Performance

## Calculation of thermal transmittance



Test Report  
No. 14-001872-PR01  
(PB-K20-06-en-02)

Client ETEM S. A.  
light metals industry  
1 Iroon Polytechniou Str.  
19018 Magoula  
Greece

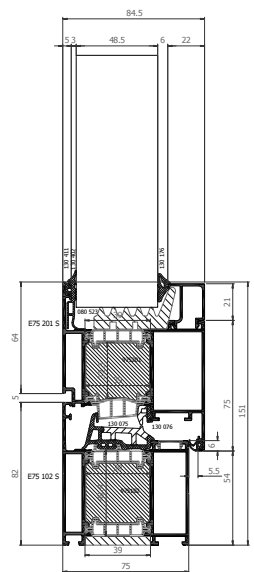
Basis \*)  
EN ISO 10077-2:2012-02  
SG 06-verpflichtend  
NB-CPD/SG06/11/083 2011-09  
ift-test report 14-001872-PR01  
(PB-K20-06-en-01) dated  
8.10.2014  
\*) Correspond/s to the national standard/s  
(e.g. DIN EN)

Product Thermal insulated metal profile  
Profile combination: casement-frame  
Designation System: E75

Performance-relevant product details  
Material Aluminium; Surface treatment powder coated or painted; View width B in mm 151; Thermal break; Material Polyamide 6.6 with 25% glass fibre; Type of thermal break Hollow chamber bars; Inlay foam in thermal break; Material rigid polyisocyanurate foam (PIR); Item numbers 975201/975102; Thermal conductivity in W/(mK) 0.034; Casement; Item number E75 201 S; Width in mm 97; Thickness in mm 84.5; Inlay foam in glazing rebate; Material Polyethylene foam; Thermal conductivity in W/(mK) 0.045; Frame; Item number E75 102 S; Width in mm 82; Thickness in mm 75; Insulating foam to the structure (back of the frame); Material Polyethylene foam; Item number 080528; Thermal conductivity in W/(mK) 0.045; Replacement panel; Thickness in mm 48.5;

Special features -/-

### Representation



### Results

Calculation of thermal transmittance according to EN ISO 10077-2:2012-02



$$U_f = 1,3 \text{ W/(m}^2\text{K)}$$

### Instructions for use

The present test report serves to demonstrate the thermal transmittance.

### Validity

The data and results given relate solely to the tested and described specimen. This test does not allow any statement to be made on further characteristics of the present structure regarding performance and quality.

### Notes on publication

The ift-Guidance Sheet "Conditions and Guidance for the Use of ift Test Documents" applies. The cover sheet can be used as abstract.

### Contents

The report contains a total of 7 page/s and annex (1 page).

ift Rosenheim  
28.10.2014

Konrad Huber, Dipl.-Ing. (FH)  
Head of Testing Department  
Building Physics

Till Stübgen, Dipl.-Ing. (FH)  
Operating Testing Officer  
Building Physics